





# lar Lets Go Eagles!!!!!

February's Featured Part is a weldment made from 5/16" thick stainless steel plate. The scale of this picture may be deceptive, but make no mistake, this thing is beefy. The cross-section of the formed 'C' channel is approximately 6" x 5.75", and the part is roughly 32" x 30". It is a support frame for a hopper, apparently a big one. Starting out as three flat patterns, each one is formed into a 'C' channel with partially mitered corners. After forming the parts go to the machine shop to have a full miter added to the mating edges. Next the part goes to the weld shop where the 'C' channel legs are welded together along with 1/2" diameter bars for further rigidity. The final stop is the grinding room where the part is polished to the beautiful grained finish you see here.

### **Problem:**

Michael is 4 times as old as Brandon and is also 27 years older than Brandon.

How old is Michael?

## Quiz:

Who has the most wins as a head coach in the NFL? C) Curly Lambeau

A) George Halas

B) Tom Landry D) Don Shula

\*Please be sure to check our website for answers to all previous months Problems and Quizzes! Go to www.metalwork.com and click on Problem of the Month link.

# Quote:

"If you tell the truth, you don't have to remember anything."

~ Mark Twain ~

Complete Assembly, Sheet Metal, Machined and Welded Components.

- > ISO 9001 certified quality management system
- > Certified Welding to MIL-STD-1595a for process DTAW Group 1b, 1ia
- > 100% in-process inspection
- > Certified inspection reports

#### All CAD Formats:

Solidworks (sldprt, sldasm), AutoCAD (dwg, dxf), Inventor, Pro/E, CATIA 4/5, Unigraphics, Parasolid, ACIS SAT, iges, step, ckd, prt, stl

www.metalwork.com Come Visit Us!

102D Park Drive Montgomerville, PA P: 215.654.7778 F: 215.654.7779 E: potm@metalwork.com

Sheet Metal Polishing

Enclosures Welding & Brazing

Machining Laser Cutting