# Shirley You're Joking 

No, we're not joking, this part is really machined from a solid piece of aluminum, and don't call us Shirley. While April's Featured Part may look like a tube welded through a piece of sheet metal, it was actually produced utilizing our 5-axis machining capabilities. This parts starts out as a 6 " x $6 " \mathrm{x}$ $8^{\prime \prime}$ billet of aluminum. The part is first rough machined and then the center bore is added. A fixture was designed to hold the part through the center bore for the final 5 -axis machining operation. The custom designed fixture adds extra rigidity and allows for the best possible finished product. Whether you need a tube welded through a piece of sheet metal, or have 5-axis machining requirements, send your inquiries today.

Quiz:
In the movie the Wizard Of Oz Toto the dog got paid more money than Judy Garland?
a. True
b. April Fools

Problem:
One-half of Heather's age two years from now plus one-third of her age three years ago is twenty years. How old is she now?

* Please be sure to check our website for answers to all previous months Problems and Quizzes! Go to www.metalwork.com and click on Problem of the Month link.
$>$ ISO 9001 certified quality management system
> Certified Welding to MIL-STD-1595a for process DTAW Group 1b, 1ia
$>100 \%$ in-process inspection
> Certified inspection reports

