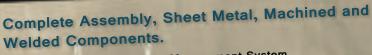






## **Meet Our CMM**

For December's Featured Part we are showcasing our CMM. A Coordinate Measuring Machine (or CMM) is an extremely precise way to measure a part. Our CMM has a working envelope of 30"W x 30"D x 24"H, and a linear resolution of ±0.00002". The CMM can be operated by manual movements, joystick controls, or via CNC commands. Our state-of-the-art software can import a CAD model which can then be used to create a CNC program to measure a part. In the pictures shown here our CMM has been programmed from a CAD model and is measuring a part that was machined on our 5-axis vertical milling machine. The probe will reposition 6 times during the course of this program in order to measure all of the relevant relationships between the features. Whether being used to verify a machining process internally, or as part of a comprehensive inspection report for our customer, the CMM is a valuable tool here at Compucraft.



- > ISO 9001 certified Quality Management System.
- > Certified Welding to MIL-STD-1595a for process DTAW Group 1b, 1ia.
- > 100% in-process inspection.
- > Certified inspection reports.

The ages of a father and son add up to 66. The father's age is the son's age reversed. How old could they be? (3 possible solutions).

What United States President Banned Christmas Trees in the white house.

- a. Zachory Taylor b. John Adams c. Theodore Roosevelt d. Abraham Lincoln
- Please be sure to check our website for answers to all previous months Problems and Quizzesl Go to www.metalwork.com and click on Problem of the Month link.

"Christmas is a season for kindling the fire for hospitality in the hall, the "Christmas is a season the heart." Washington Trving agenial flame of charity in the heart."

All CAD Formats: Solidworks (sldprt, sldasm), AutoCAD (dwg, dxf), Inventor, Pro/E, CATIA 4/5, Unigraphics, Parasolid, ACIS SAT, iges, step, ckd, prt, stl

> www.metalwork.com Come Visit Us!